PRECAUTIONARY STATEMENTS
HAZARDS TO HUMANS AND DOMESTIC ANIMALS

WARNING

Causes eye irritation. Harmful if absorbed through skin. Avoid contact with skin, eyes or clothing. Wear protective clothing such as gloves, long-sleeved cotton shirt, long pants, and hat. May be fatal if swallowed or inhaled. Do not breathe vapor or spray mist. While spraying or handling, or being around lightly dusted areas, wear a mask or a respirator jointly approved by the Mine Safety and Health Administration and the National Institute of Occupational Safety and Health. Remove contaminated clothing and wash before reuse. Wash thoroughly with soap and water after handling.

FIRST AID:
If swallowed:
- Immediately call a poison control center or doctor.
- Do not induce vomiting unless told to do so by a poison control center or doctor.
- Do not give anything by mouth to an unconscious person.
If on skin or clothing:
- Take off contaminated clothing.
- Rinse skin immediately with plenty of water for 15-20 minutes.
- Call a poison control center or doctor for treatment advice.
If inhaled:
- Move person to fresh air.
- If person is not breathing, call 911 or an ambulance, then give artificial respiration, preferably mouth-to-mouth if possible.
- Call a poison control center or doctor for further treatment advice.
If in eyes:
- Hold eye open and rinse slowly and gently with water for 15-20 minutes.
- Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye.
- Call a poison control center or doctor for treatment advice.
Other:
- Have the product container or label with you when calling a poison control center or doctor or going for treatment.

Note to Physician:
Contains petroleum distillate - vomiting may cause aspiration pneumonitis.

ENVIRONMENTAL HAZARDS:
This material is toxic to fish. Do not apply directly to water by cleaning of equipment or disposal of wastes. Do not allow chips and dust generated during paint removal to enter water. Dispose of paint debris in an approved landfill. Do not discharge effluent containing this product into lakes, streams, ponds, estuaries, oceans and other waters unless in accordance with the requirements of a National Pollution Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent to sewer systems without previously notifying the local sewage treatment plant authority. For guidance, contact your State or Regional Office of the EPA, PHYSICAL OR CHEMICAL HAZARD: Flammable. Keep away from heat, sparks or open flame.

STORAGE AND DISPOSAL:
Do not contaminate water, food or feed by storage or disposal. KEEP OUT OF REACH OF CHILDREN

KEEP OUT OF REACH OF CHILDREN

WARNING

See side panel for additional Precautionary Statements

EPA Reg. No.: 2693-142
EPA Est. No.: 2693-TX-1

NET CONTENTS:
FIVE U.S. GALLONS (18.927 LITERS)

Product Identity

Interspeed 640
Polishing Antifouling

Order Number
BRA640 RED
FOR COMMERCIAL USE ONLY

For specific state registrations contact your International Representative

Active Ingredient:
CUPROUS OXIDE
41.97%

Inert Ingredients:
58.03%

100.00%

COPPER AS METALLIC = 37.11%

Contains petroleum distillates.

DIRECTIONS FOR USE
If it is a violation of federal law to use this product in a manner inconsistent with its labeling.

PRODUCT DESCRIPTION:
A high performance, tributyltin free, polishing antifouling coating for vessels, yachts and other marine hulls. For use in fresh, salt and brackish waters. Prevents coating build-up. At subsequent drydowns, it is only necessary to top up to the system. Low VOC. Interspeed 640 is for industrial use and professional applications only. Not for use to give generic protection.

PRODUCT INFORMATION:

<table>
<thead>
<tr>
<th>Finish/Sheen</th>
<th>Semi-Gloss (ASTM D-523)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coverage</td>
<td>30 ft²/gal (ASTM D-2478)</td>
</tr>
<tr>
<td>Volume Salt</td>
<td>92% + 2% (ASTM D-2878)</td>
</tr>
<tr>
<td>Tin Plates</td>
<td>10 gal/ft³ (135 microns)</td>
</tr>
<tr>
<td>Weight/Thick</td>
<td>4.0 lbs/1000 square feet (101 microns) thick</td>
</tr>
<tr>
<td>Weight/Total</td>
<td>4.5 lbs/1000 square feet (127 microns) thick</td>
</tr>
<tr>
<td>Theoretical Coverage</td>
<td>245 sq ft/gal (4.0 baths/1000 square feet)</td>
</tr>
</tbody>
</table>

APPLICATION DETAILS:

<table>
<thead>
<tr>
<th>Method</th>
<th>Airless spray, brush or roller</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thinned</td>
<td>Not recommended, if necessary use (DBMO) see thinning section</td>
</tr>
</tbody>
</table>

Cleaner

<table>
<thead>
<tr>
<th>Cleaner</th>
<th>(DBMO)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Overcoating (0.005)</td>
</tr>
<tr>
<td></td>
<td>Minimum Drying Time after overshadowing (0.005) mt (125 microns)</td>
</tr>
<tr>
<td></td>
<td>Drying Time (hours)</td>
</tr>
<tr>
<td></td>
<td>Substrate Temp.</td>
</tr>
<tr>
<td></td>
<td>Treatment</td>
</tr>
<tr>
<td></td>
<td>44°F (7°C)</td>
</tr>
<tr>
<td></td>
<td>12</td>
</tr>
<tr>
<td></td>
<td>24</td>
</tr>
<tr>
<td></td>
<td>3 days</td>
</tr>
<tr>
<td></td>
<td>6</td>
</tr>
<tr>
<td></td>
<td>12</td>
</tr>
<tr>
<td></td>
<td>2 days</td>
</tr>
<tr>
<td></td>
<td>97°F (36°C)</td>
</tr>
<tr>
<td></td>
<td>4</td>
</tr>
<tr>
<td></td>
<td>6</td>
</tr>
<tr>
<td></td>
<td>1 day</td>
</tr>
</tbody>
</table>

*Refer to your International Representative for minimum drying times before topping at higher film thicknesses and to limitations section for maximum recommended atmospheric exposure time before topping.

REGULATORY DATA

V.G.C.: 2.11 lbs/gal (335 g/l), supplied.
MSDS: MIL-P-7444-B, Type 1, Class IA, 2A & 3B, Applications 1 & 2.

SYSTEMS & COMPATIBILITY: International Paint is recommended for detailed application advice, specification recommendations and as to the suitability of specific products on individual applications.

LIMITATIONS: Apply in good weather when air and surface temperatures are above 50°F (10°C). Temperature must be at least 5°F (3°C) above dew point. For optimum application properties, store material at 70°F (21°C) temperature range prior to mixing and application. Unmixed material (in closed containers) should be maintained in a protected storage between 40°F and 110°F (-4°C to 43°C).

Prohibited atmospheric exposure of this product may result from impossibly high temperatures or conditions. Recommended maximum exposure time before topping is 72 hours. Temperatures in excess of 72 hours may be extended under certain conditions. Contact your local International Representative for advice.

Technical and application data herein is for the purpose of establishing a general guideline of the coating and proper application procedures. Actual performance results were obtained in a controlled laboratory environment and international may or may not reflect the same results, or any other results, accurately represent results actually found in field environments. As application, environmental and design factors will vary significantly, due care should be exercised in the selection, verification of performance, and use of the coating.

STORAGE PREPARATION: Paint only clean, dry surfaces. Remove all grease, oil, soot and tar bottoms or other entrained foreign matter by 'Spot-Cleaning' (SSPC-Sp6).
FLAMMABLE LIQUID

PAINT
UN 1263

AKZO NOBEL

International Paint LLC
Union, NJ 07083 • Houston, TX 77091

New Construction: Dependent on your processes, consult International.

Unpainted surfaces: Prepare surface and apply recommended primer. Apply one or more coats of paint (940) as specified. (Consult the relevant primer data sheet for surfact preparation and overcoating information.) Retouching and touchup of approved systems: Use a multipurpose 3M high pressure, jet blast gun to clean the entire area, and remove any debris at the surface of the existing coating system.

Repair damaged areas with the recommended anticorrosive primer and apply a coat of Zinc-Phosphate 508D within the overlapping material specified for the primer (consult relevant primer data sheet). Ensure the specified number of full coats of this product.

Mixing: This material is a one component coating. Always mix thoroughly with a power agitator before application.

Application: Apply by airless spray only. Application by other methods, such as roller, brush, or看法, may require more than one coat and is suggested for small areas only or visual appeal coating. Apply 6.5 ml (105 microns) wet, which will yield 4.6 ml (106 microns) dry film thickness. Consult the following equipment recommendations or utilize suitable equal.

Equipment:
Aliphatic: Use appropriate size China bristle brush. Acrylic: Use all purpose nylon cover with 260° (9.5mm) pile screen to moderate. Pressure relief devices to remove excess there prior to use. Acrylic Primer: Use a jet blast gun, 508D (530-660 microns) before top coat. (240° (9.5mm) 10 high pressure material hose; 65 mesh to 10 micron).

Thickness: DO NOT THIN BEYOND YOUR COLOR'S SAFETY LIMIT. Material is supplied as a spray viscosity and normally does not require thinning. If thinning is necessary, thin up to a maximum of 4 ounces (113ml) per gallon (0.79L) with International 3M50 Thinners.

Work Stoppages & Clean-Up: Clean all equipment immediately after use with 3M50 Thinners. Spray equipment requires flushing with this solvent.

Waste Disposal: Use disposal methods that do not result in contact with soil or surface waters. No cross-contamination between products. Use appropriate degreasing or cleaning solvents.

Wet-on-Wet: In the event no wetting out occurs nothing is performed on metal coated with this product, do so in accordance with instruction in AMI/AEGO 2A-1 "Safety in Working and Cleaning".

Safety: This product is not to be used without reference to the current relevant Product Data Sheet, Material Safety Data Sheet (MSDS), product use data, and relevant safety instructions. Material Safety Data Sheets also provide details concerning health and safety information. Read and follow all precautionary advice on the Material Safety and Product Data Sheets. This contains "WASHING INJURED TISSUES OR SKINkeit. If you do not have these guidelines and instructions or if you cannot safely comply with them, do not use this product. Proper ventilation and protective measures must be provided during application and drying. Prevent spillage in waterways by means of an approved barrier or by oxygen determination before smaller than 1.0m3. In actual practice, however, this product is intended for food and beverage applications. The above information is a condition of this product. This product is intended for food and beverage applications. The above information is a condition of this product.