DANGER

KEEP OUT OF REACH OF CHILDREN

Contaminates. Causes irreversible eye damage. Causes skin burns. May be fatal if swallowed or absorbed through skin. Harmful if inhaled. Prolonged or frequently repeated skin contact may cause allergic reactions in some individuals. Causes asymptomatic signs and symptoms in hyper-reactive individuals.

Do not get in eyes, on skin, on clothing. Avoid breathing vapor. Do not swallow. Wear protective goggles, protective clothing, and butyl or nitrile gloves. Wash thoroughly with soap and water after handling.

Remove contaminated clothing and wash before reuse.

ENVIRONMENTAL HAZARDS

This pesticide is toxic to fish. Do not discharge effluent containing this product into lakes, ponds, streams, oceans, or other waters unless in accordance with the requirements of a National Pollutant Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent containing this product to sewer systems without previously notifying the local sewer treatment plant authority. For guidance, contact your State Water Board or Regional Office of the EPA.

STORAGE AND HANDLING

NALCON 7637 is incompatible with many commonly used materials of construction such as steel, galvanized iron, aluminum, tin, and zinc. NALCON 7637 can be stored and handled in baked phenolic-lined steel polyethylene, stainless steel, or reinforced epoxy-plastic equipment. This product freezes at about 7°F (-14°C). Therefore, unless the storage tank is inside or underground, heating and insulation may be required. If heptane is needed, exposure to high temperatures should be avoided. For short storage times (up to about 1 month), temperatures of up to 100°F (37.8°C) can be tolerated but the preferred maximum storage temperature is about 80°F (26.7°C).

A stainless steel centrifugal pump is suggested for transfer service. Spiral-wound stainless steel with TEFLO® Polymer is suitable for gaskets and packing.

Handle in a well-ventilated area. If vapors are irritating to the nose or eyes, special ventilation or respiratory protection (MSHA/NIOSH approved air purifying respirator equipped with an organic vapor cartridge) may be required.

STORAGE AND DISPOSAL

PESTICIDE DISPOSAL: Do not contaminate water, food or feed by storage or disposal. Open dumping is prohibited. Pesticide wastes are toxic. Improper disposal of excess pesticide, spray mixture or rinse is a violation of Federal law. If these wastes cannot be disposed of by use according to label instructions, contact your State Pesticide or your Environmental Control Agency, or the Hazardous Waste representative at the nearest EPA Regional Office for guidance.

CONTAINER DISPOSAL: Nonrefillable container. Do not reuse or refill this container. Trifle or pressure container (or equivalent) promptly after emptying. Then offer for recycling or reconditioning, or puncture and dispose of in a sanitary landfill, or other procedures approved by state and local authorities.

IN CASE OF AN EMERGENCY endangering life or property involving this product, call (800) 424-9300.

SEE SIDE PANEL FOR ADDITIONAL PRECAUTIONARY STATEMENTS

LIMITED WARRANTY AND DISCLAIMER

Sellers warrants that the product conforms to its chemical description as contained on this label and is reasonably fit for the purposes stated on this label when used in accordance with directions under normal conditions of use. THE WARRANTIES MADE IN THIS PARAGRAPHS ARE SELLER'S SOLE WARRANTIES WITH RESPECT TO THE PRODUCT AND ARE MADE EXPRESSLY IN LIEU OF AND EXCLUDE ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE AND NO OTHER EXPRESS OR IMPLIED REPRESENTATIONS AND WARRANTIES.

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Handle in a well-ventilated area. If vapors are irritating to the nose or eyes, special ventilation or respiratory protection (MSHA/NIOSH approved air purifying respirator equipped with an organic vapor cartridge) may be required.
**PRECAUTIONARY STATEMENTS**

**HAZARDS TO HUMANS AND DOMESTIC ANIMALS**

**DANGER**

**KEEP OUT OF REACH OF CHILDREN**

Corrosive. Causes irreversible eye damage. Causes skin burns. May be fatal if swallowed or absorbed through skin. Harmful if inhaled. Prolonged or frequently repeated skin contact may cause allergic reactions in some individuals. Causes asthmatic signs and symptoms in hyper-reactive individuals.

Do not let in eyes, on skin, on clothing. Avoid breathing vapor. Do not swallow. Wear goggles, protective clothing, and butyl or nitrile gloves. Wash thoroughly with soap and water after handling. Remove contaminated clothing and shoes before reuse.

**ENVIRONMENTAL HAZARDS**

This pesticide is toxic to fish. Do not discharge effluent containing this product into lakes, streams, ponds, eutuaries, oceans, or other waters unless in accordance with the requirements of a National Pollutant Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent containing this product to sewer systems without previously notifying the local sewage treatment plant authority. For guidance, contact your State Water Board or Regional Office of the EPA.

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A stainless steel centrifugal pump is suggested for transfer service. Spiral-wound stainless steel with TEFLON® Polymer is suitable for gaskets and packing.

Handle in a well-ventilated area. If vapors are irritating to the nose or eyes, special ventilation or respirator (MSHA/NIOSH approved air purifying respirator equipped with an organic vapor filter) must be used. If vapors are irritating to the mouth, rinse mouth with water.

**PESTICIDE DISPOSAL**:

Do not contaminate water, food or feed by storage or disposal. Open dumping is prohibited. Pesticide wastes are toxic. Improper disposal of excess pesticide, spray mixture or waste is a violation of Federal law. If these wastes cannot be disposed of by use according to label instructions, contact your State Pesticide or your Environmental Control Agency, or the Hazardous Waste representative at the nearest EPA Regional Office for guidance. Do not put in streams, lakes, rivers, and other waters.

**KEEP OUT OF REACH OF CHILDREN**

**DANGER**

**FIRST AID**

If swallowed:
- Call a poison control center or a doctor immediately for treatment advice.
- DO NOT INDUCE VOMITING.
- Do not give anything to drink.

If in eyes:
- Wash immediately and continuously with flowing water for at least 15 minutes.
- Remove contact lenses after the first 5 minutes and continue washing. Obtain prompt medical consultation, preferably from an ophthalmologist.
- Call a poison control center or a doctor immediately for treatment advice.
- Take off contaminated clothing.
- Rinse skin immediately with plenty of water for 15-20 minutes.

If on skin or clothing:
- Take off contaminated clothing.
- Rinse skin immediately with plenty of water (for at least 15 minutes). If inflammation occurs, call a doctor.

If inhaled:
- Move person to fresh air.

If person is not breathing, call 911 or an ambulance, and then give artificial respiration, preferably mouth-to-mouth if possible.
- Call a poison control center or a doctor for further treatment advice.

NOTE TO PHYSICIAN:

Aspiration may cause lung damage. Probable mucosal damage may compromise the use of gastric lavage. Have the MSDS and, if available, the product container or label with you when calling a poison control center or a doctor. If on skin or clothing, wash immediately and continuously with flowing water for at least 30 minutes. If inhaled, move person to fresh air.

If person is not breathing, call 911 or an ambulance, and then give artificial respiration, preferably mouth-to-mouth if possible. Call a poison control center or a doctor for further treatment advice.

**IN CASE OF AN EMERGENCY endangering life or property involving this product, call (800) 424-9300.**

**DIRECTIONS FOR USE**

It is a violation of Federal law to use this product in a manner inconsistent with its labeling. Do not operate unless all information indicated on the container is followed. NALCON 7637 should be added to a paper making system at a point of uniform mixing such as the thin or thick stock chest, save-all tank, process tank, or white-water tank.

**INITIAL DOSE:** When the system is noticeably contaminated, add 0.5 to 3 lbs. of NALCON 7637 per ton or 0.15 to 1.5 Kg of NALCON 7637 per metric ton of pulp or paper (dry basis) as a continuous or slug dose. Repeat until control is achieved. Heavily fouled systems should be boiled out prior to initial treatment.

**SUBSEQUENT DOSE:** When microbial control is evident, add 0.3 to 2.0 lbs. of NALCON 7637 per ton or 0.15 to 1.0 Kg of NALCON 7637 per metric ton of pulp or paper (dry basis) as necessary to maintain control.

**WATER BASED COATINGS, PIGMENTS AND FILLER SLURRIES FOR PAPER AND PAPERBOARD**

**NOTE:** For use in non-food contact coatings only. Use from 0.1 to 0.6 lbs. of NALCON 7637 per 1,000 lbs. of dry powder to produce a concentration of 100 to 600 ppm as product (based on slurry solids) in the mixed slurry.

**LIMITED WARRANTY AND DISCLAIMER**

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**PRECAUTIONARY STATEMENTS**

**HAZARDS TO HUMANS AND DOMESTIC ANIMALS**

**DANGER**

**KEEP OUT OF REACH OF CHILDREN**

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Do not get in eyes, on skin, on clothing. Avoid breathing vapor. Do not swallow. Wear goggles, protective clothing, and butyl or nitrile gloves. Wash thoroughly with soap and water after handling. Remove contaminated clothing and shoes before reuse.

**ENVIRONMENTAL HAZARDS**

This pesticide is toxic to fish. Do not discharge effluent containing this product into lakes, streams, ponds, eutuaries, oceans, or other waters unless in accordance with the requirements of a National Pollutant Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent containing this product to sewer systems without previously notifying the local sewage treatment plant authority. For guidance, contact your State Water Board or Regional Office of the EPA.

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A stainless steel centrifugal pump is suggested for transfer service. Spiral-wound stainless steel with TEFLON® Polymer is suitable for gaskets and packing.

Handle in a well-ventilated area. If vapors are irritating to the nose or eyes, special ventilation or respirator (MSHA/NIOSH approved air purifying respirator equipped with an organic vapor filter) may be required.

**PESTICIDE DISPOSAL**:

Do not contaminate water, food or feed by storage or disposal. Open dumping is prohibited. Pesticide wastes are toxic. Improper disposal of excess pesticide, spray mixture or waste is a violation of Federal law. If these wastes cannot be disposed of by use according to label instructions, contact your State Pesticide or your Environmental Control Agency, or the Hazardous Waste representative at the nearest EPA Regional Office for guidance.

**CONTAINER DISPOSAL**:

Nonrefillable container. Do not reuse or refill this container. Triple or pressure rinse container (or equivalent) promptly after emptying. Then offer for reconditioning, or puncture and dispose of in a sanitary landfill, or other procedures approved by state and local authorities.

**STORAGE AND DISPOSAL**

**Pesticide Disposal**:

Do not contaminate water, food or feed by storage or disposal. Open dumping is prohibited. Pesticide wastes are toxic. Improper disposal of excess pesticide, spray mixture or waste is a violation of Federal law. If these wastes cannot be disposed of by use according to label instructions, contact your State Pesticide or your Environmental Control Agency, or the Hazardous Waste representative at the nearest EPA Regional Office for guidance.

**Container Disposal**:

Nonrefillable container. Do not reuse or refill this container. Triple or pressure rinse container (or equivalent) promptly after emptying. Then offer for reconditioning, or puncture and dispose of in a sanitary landfill, or other procedures approved by state and local authorities.

Before handling or using this product, see your employer and read the current material safety data sheet.
**PRECAUTIONARY STATEMENTS**

**HAZARDS TO HUMANS AND DOMESTIC ANIMALS**

**DANGER**

**KEEP OUT OF REACH OF CHILDREN**

Corrosive. Causes irreversible eye damage. Causes skin burns. May be fatal if swallowed or absorbed through skin. Harmful if inhaled. Prolonged or frequently repeated skin contact may cause allergic reactions in some individuals. Causes asthmatic signs and symptoms in hyper-reactive individuals.

Do not get in eyes, on skin, or clothing. Avoid breathing vapor. Do not swallow. Wear goggles, protective clothing, and butyl or nitrile gloves. Wash thoroughly with soap and water after handling. Remove contaminated clothing and wash before reuse.

**ENVIRONMENTAL HAZARDS**

This pesticide is toxic to fish. Do not discharge effluent containing this product into lakes, streams, ponds, estuaries, oceans, or other waters unless in accordance with the requirements of a National Pollutant Discharge Elimination System (NPDES) permit and the permitting authority has been notified prior to discharge. Do not discharge effluent containing this product to sewer systems without previously notifying the local sewage treatment plant authority. For guidance, contact your State Water Board or EPA Regional Office for guidance.

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**STORAGE AND DISPOSAL**

**PESTICIDE DISPOSAL:** Do not contaminate water, food or feed by storage or disposal. Open dumping is prohibited. Pesticide wastes are toxic. Improper disposal of excess pesticide, spray mixture or rinsewater is a violation of Federal law. If these wastes cannot be disposed of by use according to label instructions, contact your State Pesticide or Environmental Control Agency, or the Hazardous Waste representative at the nearest EPA Regional Office for guidance.

**CONTAINER DISPOSAL:** Refillable container. Refill this container with pesticide only. Do not reuse this container for any other purpose. Cleaning of the container before final disposal is the responsibility of the person disposing of the container. Cleaning before refilling is the responsibility of the refiller. To clean container before final disposal, empty contents into application equipment or rinseate collection system. Then offer for recycling if available, or puncture and dispose of in a sanitary landfill, or by incineration, or by other procedures allowed by state and local authorities.

**FIRST AID**

If swallowed:
- Call a poison control center or a doctor immediately for treatment advice.
- DO NOT INDUCE VOMITING.
- Do not give anything to drink.

If in eyes:
- Wash immediately and continuously with flowing water for at least 30 minutes.
- Remove contact lenses after the first 5 minutes and continue washing. Obtain prompt medical consultation, preferably from an ophthalmologist.
- Call a poison control center or a doctor immediately for treatment advice.

If on skin or clothing:
- Take off contaminated clothing.
- Rinse skin immediately with plenty of water for 15-20 minutes.

If inhaled:
- Move person to fresh air.
- If person is not breathing, call 911 or an ambulance, and then give artificial respiration, preferably mouth-to-mouth if possible.
- Call a poison control center or a doctor for further treatment advice.

**NOTE TO PHYSICIAN:** Aspiration may cause lung damage. Probable mucosal damage may not manifest the use of gastric lavage. Have the MSDS and, if available, the product container or label with you when calling a poison control center or a doctor. Do not give treatment.

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**SEE SIDE PANEL FOR ADDITIONAL PRECAUTIONARY STATEMENTS**

**DIRECTIONS FOR USE**

**PAPER MILLS AND PAPER MILL PROCESS WATER SYSTEMS**

NALCON 7637 should be added to a paper making system at a point of uniform mixing such as the thin or thick stock chest, save-all tank, process tank, or white-water tank.

**Initial Dose:** When the system is noticeably contaminated, add 0.5 to 3.0 lbs. of NALCON 7637 per ton or 0.15 to 1.0 Kg of NALCON 7637 per metric ton of pulp or paper (dry basis) or approximately 300 gallons of water per ton of paper.

**Subsequent Dose:** When microbial control is evident, add 0.3 to 2.0 lbs. of NALCON 7637 per ton or 0.15 to 1.0 Kg of NALCON 7637 per metric ton of pulp or paper (dry basis) as necessary to maintain control.

**WATER BASED COATINGS, PIGMENTS AND FILLER SLURRIES FOR PAPER AND PAPERBOARD**

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**MADE IN USA**

**NET CONTENTS SHOWN ELSEWHERE ON CONTAINER**

**SOLD BY:** Nalco Company

1601 West Diehl Road

Naperville, IL 60563-1198

**REVISED 06/15/2010**

UN 2922, CORROSIVE LIQUID, TOXIC, N.O.S. (Glutaraldehyde, Alkyl dimethyl benzyl ammonium chloride), 8, (6.1), PG II

*Marine Pollutant: Glutaraldehyde*