PRECAUTIONARY STATEMENTS

HAZARDS TO HUMANS AND DOMESTIC ANIMALS

WARNING

Causes eye irritation. Harmful if absorbed through skin. Avoid contact with skin, eyes or clothing. Wear protective clothing such as gloves, long-sleeved cotton shirt, long pants, and hat. May be harmful if swallowed or inhaled. Do not breathe vapor or spray mist. While spraying paint or sanding or sandblasting boat surfaces, wear a mask or a respirator jointly approved by the Mine Enforcement and Safety Administration and the National Institute of Occupational Safety and Health. Remove contaminated clothing and wash before reuse. Wash thoroughly with soap and water after handling.

FIRST AID

IF SWALLOWED:
• Immediately call a poison control center or doctor.
• Do not induce vomiting unless told to do so by a poison control center or doctor.
• Do not give any liquid to the person.
• Do not give anything by mouth to an unconscious person.

IF ON SKIN OR CLOTHING:
• Take off contaminated clothing.
• Wash skin immediately with plenty of water for 15-20 minutes.
• Call a poison control center or doctor for treatment advice.

IF INHALED:
• Remove person to fresh air.
• If person is not breathing, call 911 or an ambulance, then give artificial respiration, preferably mouth-to-mouth if possible.
• Call a poison control center or doctor for further treatment advice.

IF IN EYES:
• Hold eye open and rinse slowly and gently with water for 15-20 minutes.
• Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye.
• Call a poison control center or doctor for treatment advice.

OTHER: Have the product container or label with you when calling a poison control center or doctor or going for treatment.

NOTE TO PHYSICIAN: Contains petroleum distillate — vomiting may cause aspiration pneumonia.

ENVIRONMENTAL HAZARDS:

This material is toxic to fish. Do not apply directly to water by cleaning of equipment or disposal of wastes. Do not allow chips and dust generated during paint removal to enter water. Dispose of paint debris in an approved landfill. Do not discharge effluent containing this product into lakes, streams, ponds, estuaries, oceans and other waters unless in accordance with the requirements of a National Pollution Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent to sewer systems without previously notifying the local sewage treatment plant authority. For guidance, contact your State Water Board or Regional Office of the EPA.

PHYSICAL OR CHEMICAL HAZARD: Flammable. Keep away from heat and open flame.

STORAGE AND DISPOSAL:

Do not contaminate water, food or feed by storage or disposal. Open dumping is prohibited.

PESTICIDE DISPOSAL: Pesticide wastes are acutely hazardous. Improper disposal of excess pesticide, spray mixture or rinse is a violation of Federal Law. If these wastes cannot be disposed of by use according to label instructions, contact your State Pesticide or Environmental Control Agency, or the Hazardous Waste representative at the nearest EPA Regional Office for guidance.

CONTAINER DISPOSAL: Nonrefillable container. Do not reuse or refill this container. Triple rinse as follows: Empty the remaining contents into application equipment or a mix tank and drain for 10 seconds after the flow begins to drip. Fill the container 1/4 full with water and recirc. Shake for 20 seconds. Pour rinse into application equipment or a mix tank or store rinse for later use or disposal. Drain for 10 seconds after the flow begins to drip. Repeat this procedure two more times.

DISCLAIMER: The performance of any marine paint or coating depends on many factors outside the control of International Paint LLC including surface preparation, primer application, and environmental conditions. Therefore, International Paint LLC cannot guarantee this product's suitability for your particular purpose or application, implied warranties of fitness for a particular purpose and of merchantability are excluded. International Paint LLC shall not, under any circumstances, be liable for incidental or consequential damages. By purchase or use of this product, buyer agrees that the sole and exclusive remedy, if any, is limited to the refund of the purchase price or replacement of the product at the option of International Paint LLC.

International and Interspeed are trade marks of the Akzo Nobel Group of Companies.

Product Identity

Interspeed® 6400NA

Controlled Depletion Polymer Antifouling

Color

Red

Sales Reference

BQA674/5GL

Net Contents

5 U.S. Gallons (18.93 Liters)

MSDS Reference

BQA674

Revision

A0

Batch

FOR COMMERCIAL USE ONLY

For specific state registrations contact your International Representative

Active Ingredient:
CUPROUS OXIDE

Inert Ingredients:

Copper as Metallic

Contains petroleum distillates.

KEEP OUT OF REACH OF CHILDREN

WARNING

See side panel for additional Precautionary Statements

EPA Reg. No.: 2693-132

EPA Est. No.: 2693-TX-1

37.20%

62.80%

100.00%

32.90%
DIRECTIONS FOR USE

It is a violation of Federal law to use this product in a manner inconsistent with its labeling.

PRODUCT DESCRIPTION: An economical antifouling designed to offer fouling protection against algae, barnacles and other marine fouling for extended periods of time. For use in fresh, salt and brackish waters. Low VOC. This product is for industrial use and professional application only. Not for sale to the general public.

PRODUCT INFORMATION

Finish/Sheen: Semi-Gloss (ASTM D-523)
Converter: One part
Volume Solids: 60% ± 2% (ASTM D-2697)
Mix Ratio: One part
Flash Point: 79°F (26°C) (Setalast® (ASTM D-2378)
Film Thickness: 4.0 mil (102 microns) dry specified equivalent to 8.7 mils (170 microns) wet. 4.0-5.0 mils (102-127 microns) dry, practical range equivalent to 7.7-9.3 mils (190-237 microns) wet.
Theoretical Coverage: 240 sq. ft./gal. (4.8 mils/102 microns)
Allow appropriate loss factors.

APPLICATION DETAILS:

Method: Airless spray, brush or roller.
Thinmer: Not recommended. If necessary use G-LAC® or see thinning section.
Cleaner: G-LAC®

UNPACKED SURFACES: Prepare surface and apply recommended primer. Apply one or more coats of this product as specified. (Consult the relevant primer data sheet for surface preparation and overcoating information.)

MAINTENANCE: Use controlled close high pressure freshwater washing (5,000 psi, 211 kg/cm., 1500 psi) to clean the entire area, and remove any loose layer at the surface of the existing antifouling system. Repair corroded areas with the recommended antifouling primer and apply this product within the overcoating interval specified for the primer (consult relevant primer data sheet). Apply the specified number of full coats of this product.

MIXING: This material is a one-component coating. Always mix thoroughly with a power mixer before application.
APPLICATION: Apply by airless spray only. Application by other methods, brush or roller, may require more than one coat and is suggested for small areas only or initial strike coating. Apply 6-7 mils (150 microns) dry film thickness. Consult the following equipment recommendations or utilize suitable equal.

EQUIPMENT:
Brush: Use an appropriate size China bristle brush.
Roller: Use an All Purpose Roller Cover with 3/8" (9.5mm) pile smooth to medium. Frequent roller cover to remove loose fibers prior to use.
Airless Spray: Minimum 28:1 ratio pump. 321-325 (333-660 microns) orifice tip. 5/32" (3.25mm) 5 high pressure material hose. 50 mesh tip filter.

THINNING: do not thin beyond your state’s complicity. Material is supplied at spray viscosity and normally does not need thinning. If thinning is necessary, thin-up to a maximum of 4 ounces (118ml) per gallon (3.99 L) with International® G-LAC® Thinmer. WORK STOPPAGES & CLEAN UP: Clean all equipment immediately after use with International® G-LAC® Thinmer. Spray equipment requires flushing with this solvent. It is a good working practice to periodically flush out spray equipment during the course of the working day. Frequency will depend upon factors such as amount sprayed, temperature and staged time including work stoppages. Monitor material condition.

WELDING: In the event welding or flame cutting is performed on metal coated with this product, do so in accordance with Instruction in ANSI/ESG Z49.1 “Safety in Welding and Cutting”.

SAFETY: This product is not to be used without reference to the current relevant Product Data Sheet and Material Safety Data Sheet (MSDS). It is recommended that you, obtain, consult and follow both the Material Safety and Product Data Sheets for this product for details concerning both product and health and safety information. Read and follow all precautionary notices on the Material Safety and Product Data Sheets and this container label. If you do not fully understand these warnings and instructions or if you cannot strictly comply with them, do not use this product. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapor concentrations within safe limits and to protect against toxic or oxygen deficient hazards and/or flash fire. Actual safety measures are dependent on application methods and work environment. This safety information is not a substitute for that contained in the Material Safety and Product Data Sheets. Medical Advisory Number 1-860-854-6813. Utting Division No. 1293

STORAGE: Store in cool, dry conditions.
SHELF LIFE: One year minimum from date of manufacture when maintained in protected storage at 40-100°F (4-38°C). Subject to reinspection thereafter.

All representations and statements concerning the product on this label are accurate to the best of International’s knowledge. Any statements herein are not intended to be specific recommendations or warranties of any product, combination of products or system for any particular purpose. Any warranty, if given, or specific Terms and Conditions of Sale are contained in International’s Terms and Conditions of Sale. You should request a copy of this document and review it carefully.

International Paint LLC
Union, NJ 07083 • Houston, TX 77091
PRECAUTIONARY STATEMENTS
HAZARDS TO HUMANS AND DOMESTIC ANIMALS

WARNING
Causes eye irritation. Harmful if absorbed through skin. Avoid contact with skin, eyes or clothing. Wear protective clothing such as gloves, long-sleeved cotton shirt, long pants and hat. May be harmful if swallowed or inhaled. Do not breathe vapor or spray mist. While spraying paint or sandblasting boat surfaces, wear a mask or a respirator jointly approved by the Mining Enforcement and Safety Administration and the National Institute of Occupational Safety and Health. Remove contaminated clothing and wash before reuse. Wash thoroughly with soap and water after handling.

FIRST AID
IF SWALLOWED:
• Immediately call a poison control center or doctor.
• Do not induce vomiting unless told to do so by a poison control center or doctor.
• Do not give anything by mouth to an unconscious person.
IF ON SKIN OR CLOTHING:
• Take off contaminated clothing.
• Rinse skin immediately with plenty of water for 15-20 minutes.
• Call a poison control center or doctor for treatment advice.
IF INHALED:
• Move person to fresh air.
• If person is not breathing, call 911 or an ambulance, then give artificial respiration, preferably mouth-to-mouth if possible.
• Call a poison control center or doctor for further treatment advice.
IF IN EYES:
• Hold eye open and rinse slowly and gently with water for 15-20 minutes.
• Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye.
OTHER:
• Have the product container or label with you when calling a poison control center or doctor or going for treatment.
NOTE TO PHYSICIAN: Contains petroleum distillate – vomiting may cause aspiration pneumonitis.

ENVIRONMENTAL HAZARDS:
This material is toxic to fish. Do not apply directly to water by cloning of equipment or disposal of wastes. Do not allow chips and dust generated during paint removal to enter water. Dispose of paint debris in an approved landfill. Do not discharge effluent containing this product into lakes, streams, ponds, estuaries, oceans and other waters unless in accordance with the requirements of a National Pollution Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent to sewer systems without previously notifying the local sewage treatment plant authority. For guidance, contact your State Water Board or Regional Office of the EPA.

PHYSICAL OR CHEMICAL HAZARD: Flammable. Keep away from heat and open flame.

STORAGE AND DISPOSAL:
Do not contaminate water, food or feed by storage or disposal. Open dumping is prohibited.
PESTICIDE DISPOSAL: Pesticide wastes are acutehazardous. Improper disposal of excess pesticide, spray mixture or residue is a violation of Federal Law. If these wastes cannot be disposed of by use according to label instructions, contact your State Pesticide or Environmental Control Agency, or the Hazardous Waste representative at the nearest EPA Regional Office for guidance.
CONTAINER DISPOSAL: Nonrefillable container. Do not reuse or refill this container. Triple rinse as follows: Empty the remaining contents into application equipment or a mix tank and drain for 10 seconds after the flow begins to drip. Fill the container ½ full with water and reseal. Shake for 10 seconds. Pour混体 into application equipment or a mix tank or store reuseable for later use or disposal. Drain for 10 seconds after the flow begins to drip. Repeat this procedure two more times.

DISCLAIMER: The performance of any marine paint or coating depends on many factors outside the control of International Paint, LLC including surface preparation, proper application, and environmental conditions. Therefore, International Paint, LLC cannot guarantee this product's suitability for your particular purpose or application. Implicit warranties of fitness for a particular purpose and of merchantability are excluded. International Paint, LLC shall not, under any circumstances, be liable for incidental or consequential damages. By purchase or use of this product, buyer agrees that the sole and exclusive remedy, if any, is limited to the refund of the purchase price or replacement of the product at the option of International Paint, LLC.

Product Identity
Interspeed® 6400NA
Controlled Depletion Polymer Antifouling
Color
Black
Sales Reference
BQA679/5GL
Net Contents
5 U.S. Gallons (18.93 Liters)
MSDS Reference
Revision
BQA679
Batch

FOR COMMERCIAL USE ONLY
For specific state registrations contact your International Representative

Active ingredient:
CUPROUS OXIDE 37.20%
Inert ingredients:
62.80%
100.00%

Copper as Metallic 32.90%
Contains petroleum distillates.

KEEP OUT OF REACH OF CHILDREN
WARNING
See side panel for additional Precautionary Statements

International and Interspeed are trade marks of the AkzoNobel Group of Companies.

EPA Reg. No.: 2693-132
EPA Est. No.: 2693-TX-1
**DIRECTIONS FOR USE**

It is a violation of Federal law to use this product in a manner inconsistent with its labeling.

**PRODUCT DESCRIPTION:** An economical antifouling designed to offer fouling protection against algae, barnacles and other marine fouling for extended periods of time. For use in fresh, salt and brackish waters. Low VOC. This product is for industrial use and professional application only. Not for sale to the general public.

**PRODUCT INFORMATION**

**Finish/Sheen:** Semi-Gloss (ASTM D-527)

**Concentrate:** One pack

**Volume Solids:** 65% +/- 2% (ASTM D-2697)

**Mix Ratio:** One pack

**Flash Point:** 77°F (25°C) (Defant) (ASTM D-3278)

**Film Thickness:**
- 4.0 mils (102 microns) dry specified equivalent to 6.7 mils (170 microns) wet.
- 4.0-5.5 mils (102-137 microns) dry practical range equivalent to 6.7-8.3 mils (170-211 microns) wet.

**Theoretical Coverage:**
- 240 sq. ft./gal. (4.0 mils/102 microns)

**Allow appropriate loss factors.**

**APPLICATION DETAILS:**

**Method:** Airless spray, brush or roller.

**Thinmer:** Not recommended. If necessary use GTAS07, see thinning section.

**Cleaner:** GTAS07

**Overcoating (since by dilution) 1640 7.5.1 (ASTM D-1640 7.5.1) Minimum Drying Times* before recoating (25°C) (ASTM D-1640 7.5.1) 

<table>
<thead>
<tr>
<th>Substrate Temp.</th>
<th>Touch Min.</th>
<th>Max. DRY*</th>
<th>41°F (5°C)</th>
<th>77°F (25°C)</th>
<th>90°F (32°C)</th>
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<tr>
<td>DRY</td>
<td>6</td>
<td>6</td>
<td>6</td>
<td>6</td>
<td>4</td>
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</table>

*Drying times are based on acrylic ester varnish.

**NEW CONSTRUCTION:** Dependent on yard procedures, consult international.

**UNPAINTED SURFACES:** Prepare surface and apply recommended primer. Apply one or more coats of this product as specified. (Consult the relevant primer data sheet for surface preparation and overcoating information.)

**MAINTENANCE:** Use controlled close high pressure fresh water washing (3,000 psi, 211 kgf/cm²) to clean the entire area, and remove any decaying layer at the surface of the existing antifouling system. Repair corroded areas with the recommended antierosive primer and apply this product within the overcoating interval specified for the primer (consult relevant primer data sheet). Apply the specified number of full coats of this product.

**MIXING:** This material is a one component coating. Always mix thoroughly with a power agitator before application. 

**APPLICATION:** Apply by airless spray only. Application by other methods, brush or roller, may require more than one coat and is suggested for small areas only or initial strip coating. Apply 4-7 mils (102 microns) wet which will yield 4.0 mils (100 microns) dry film thickness. Consult the following equipment recommendations or utilize suitable equal.

**EQUIPMENT:**

- **Brush:** Use appropriate size Chisso Bristol brush.
- **Roller:** Use All Purpose Roller Cover with 3/8" (9.5mm) pile smooth to medium. Prewash roller cover to remove loose fibers prior to use.
- **Airless Spray:** Use a minimum 26 ft (3.38 m) nozzle; .015-.025" (.038-0.65 mm) orifice tip; 3/8" (9.5mm) ID high pressure material hose; 60 mesh to filter.

**THINNING:** Do not thin beyond your thinning’s capacity. Material is supplied at some viscosity and normally does not need thinning. If thinning is necessary, thin up to a maximum of 4% turpentine (114°F by gallon) (3.79 L) with International GTAS07 Thinmer.

**WROUGHT STOPGAPES & CLEAN UP:** Clean all equipment immediately after use with International GTAS07 Thinmer. Spray equipment requires flushing with this solvent. It is a good working practice to periodically flush out spray equipment during the course of the working day. Frequency will depend upon factors such as amount sprayed, temperature and elapsed time excluding work stoppage. Maintain material condition.

**WELDING:** In the event welding or flame cutting is performed on metal coated with this product, do so in accordance with Instruction in ANVING 248.1 "Safety in Welding and Cutting."

**SAFETY:** This product is not to be used without reference to the current relevant Product Data Sheet and Material Safety Data Sheet (MSDS). Prior to use, obtain, consult and follow both the Material Safety and Product Data Sheets for this product for details concerning both product and health and safety information. Read and follow all precautionary notices on the Material Safety and Product Data Sheets and this container label.

If you do not fully understand these warnings and instructions or if you cannot strictly comply with them, do not use this product. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapor concentrations within safe limits and to protect against toxic or oxygen deficient hazards and/or flash fire. Actual safety measures are dependent on application methods and work environment. This safety information is not a substitute for that contained in the Material Safety and Data Sheets. Medical Advisory Number 1-800-354-6813.

**UNSHIPPED:** One year minimum from date of manufacture when maintained in protected storage at 40-100°F (4-38°C). Subject to reinspection thereafter.

All representations and statements concerning the product on this label are accurate to the best of International’s knowledge. Any statements herein are not intended to be specific recommendations or warranties of any product, combination of products or fitness for any particular purpose, any warranty, if given, or specific Terms and Conditions of Sale are contained in International's Terms and Conditions of Sale. You should request a copy of this document and review it carefully.

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